



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5160-3

Job Sheet 179741



Part No: D5160-3

Job Qty: 8 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18-06-25
100	Waterjet	8 pcs		7/18/18	0.00	0.76	Waterjet1		SC 18-06-25
110	QC	8 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 18-06-25
120	QC	8 pcs		7/18/18	0.00	0.00	QC8-6		38
130	Small Fab	8 pcs		7/18/18	0.00	1.09	Small Fab-8		38
150	QC	8 pcs		7/18/18	0.00	0.00	QC5		38
160	Powdercoat	8 pcs		7/18/18	0.00	0.10	Powdercoat3		38
170	QC	8 pcs		7/18/18	0.00	0.00	QC3		38
180	Packaging	8 pcs		7/18/18	0.00	0.00	Packaging3-2		38
190	QC21-SA	8 Ea		7/18/18	0.00	0.00	QC21		38
M136570 START: 1:35 OUT: 2:00 FINISH 12:05 JUL 16 2018 53									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1360 sf (.017 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	235	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:44 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																					
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																																			
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 815 839 5444 FAX: 1 815 839 5445 www.dartaerospace.com Container No: S084547 Part: J5160-3 Job No: 179741 Serial No/Batch: S084547 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 05/26/18				Completed By																																																																																			
				Lead hand / Supervisor Approval Verification																																																																																			
				QC / QA Coordinator Approval																																																																																			
				Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Environment</td> <td style="width:5%;">☐</td> <td style="width:15%;">No Re-verf</td> <td style="width:5%;">☐</td> <td style="width:15%;">'Surge</td> <td style="width:5%;">☐</td> <td style="width:15%;">Positioned Wrong</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> <td>im</td> <td>☐</td> <td>Outside Dimensions</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setu</td> <td>☐</td> <td></td> <td>☐</td> <td>Over/Under tolerance</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> <td></td> <td>☐</td> <td>Part Incorrect</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> <td></td> <td>☐</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Test</td> <td>☐</td> <td>wrong Stock Pulled</td> <td>☐</td> <td>Part Moved</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> <td>Contamination</td> <td>☐</td> <td>Out of Sequence</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> <td>Countersink</td> <td>☐</td> <td>Off-set</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> <td>Cut Too Short</td> <td>☐</td> <td>Mislabeled</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> <td>Instructions Incomplete/Unclear</td> <td>☐</td> <td>Fit/Function</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> <td>Drill Holes</td> <td>☐</td> <td>Misaligned/off center</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> <td colspan="3" style="text-align: center;">OTHER :</td> </tr> </table>				Environment	☐	No Re-verf	☐	'Surge	☐	Positioned Wrong	Design	☐	Operator	☐	im	☐	Outside Dimensions	Doc/Data	☐	Offset/Setu	☐		☐	Over/Under tolerance	Equip/Tooling	☐	Supplier	☐		☐	Part Incorrect	Handling/Pre	☐	Training	☐		☐	Part Lost/Missing	Material	☐	Use for Test	☐	wrong Stock Pulled	☐	Part Moved	Internal Transport	☐	Poor Information	☐	Contamination	☐	Out of Sequence	Tribal Knowledge	☐	Rushing	☐	Countersink	☐	Off-set	LOA	☐	Product Improvement	☐	Cut Too Short	☐	Mislabeled	Substation	☐	Process Improvement	☐	Instructions Incomplete/Unclear	☐	Fit/Function	Past Expiry Date	☐	Manufacturing Process	☐	Drill Holes	☐	Misaligned/off center	Misidentified	☐	Past Due
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